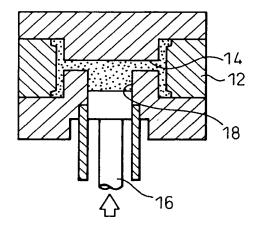


Fig.3



 $\frac{2}{9}$

Fig.4

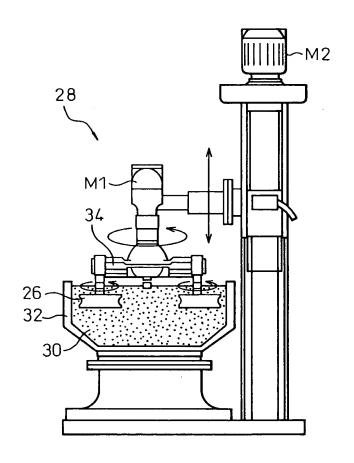


Fig.5

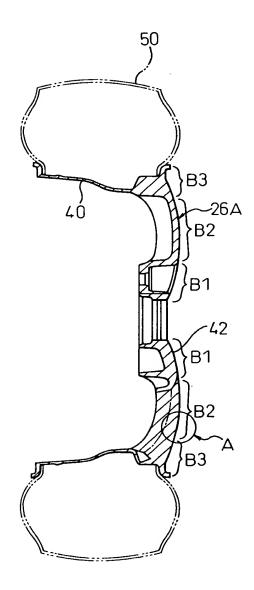


Fig.6A

(INVENTION)

TOPCOAT (25 - 30 μm)
(PRIMER COATING & SOLVENT COATING)

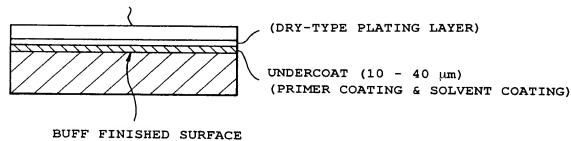


Fig.6B

(PRIOR ART)

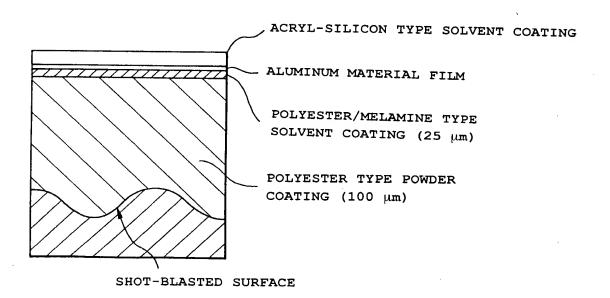
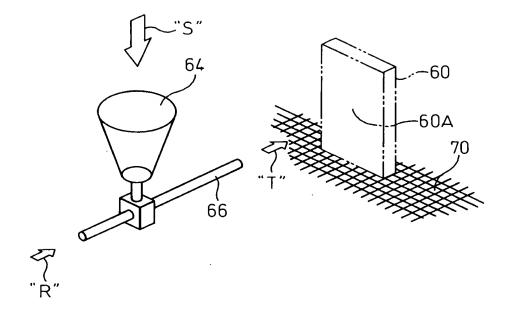


Fig.7



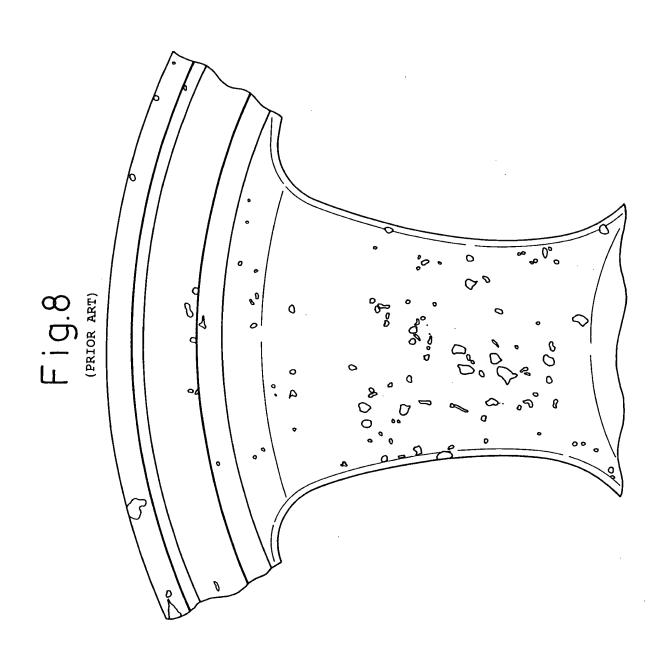
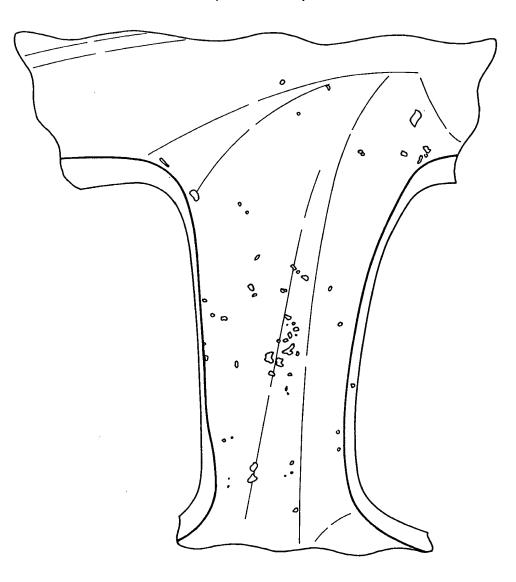


Fig.9



12 170 CT/(TI) 1 4 SEP 2000

LIST OF REFERENCE NUMERALS/ITEMS

- 10 ... High-pressure casting apparatus
- 12 ... Die
- 14 ... Cavity
- 16 ... Ejection plunger
- 18 ... Gate
- 20 ... Pressurizing pin
- 22 ... Pressurizing cylinder
- 24 ... Change-over four-way valve
- 26 ... Aluminum wheel cast body
- 26a ... Aluminum wheel
- 28 ... Barrel finishing machine
- 30 ... Media
- 32 ... Barrel bath
- 40 ... Wheel rim
- 42 ... Wheel hub
- 50 ... Tire
- 60 ... Test piece
- 60A ... Surface to be tested
- 64 ... Funnel
- 66 ... Injection pipe
- 70 ... Screen
- M1, M2 ... Motor